

N23. Weldability Studies Update

Solid NOREM weld wire was produced by Atek and metal cord wire by Weld Mold and Teledyne McKay. The EPRI NDE Center has initiated work to develop a welding procedure specification (WPS) and guideline information for the in-situ application of such weld wire. Typical off-the-shelf and commercial available welding and machining equipment will be used to develop procedures for producing sound weld overlays on carbon and stainless steels. Procedures will be developed for circumstances expected in field applications.

For more, see Radiation Control News, No. 6, June 1990 (EPRI, 3412 Hillview Avenue, Palo Alto, CA 94303).